

## Total Syntheses of Sandalwood Fragrances: (Z)- and (E)- $\beta$ -Santalol and Their Enantiomers, ent- $\beta$ -Santalene

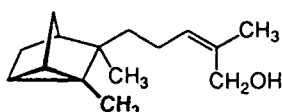
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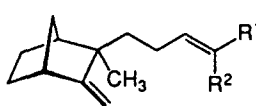
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**Abstract:** Via asymmetric Diels-Alder reactions, large scale preparations of enantiomerically pure norbornane-2-carboxylic acids were carried out. Oxidative degradation furnished 2-norbornanone and 3-methyl-2-norbornanone which gave the title compounds via stereoselective alkylations, subsequent Wittig reactions and reductions.

East Indian sandalwood oil, obtained by steam distillation from the heartwood of *Santalum album* L., is highly prized in perfumery<sup>1</sup>. Its sweet woody fragrance is due mainly to the two major components (+)- $\alpha$ -santalol (50-60 %) and (-)-(Z)- $\beta$ -santalol (1) (20-25 %). Numerous minor components, including (-)-(E)- $\beta$ -santalol (2) and (-)- $\beta$ -santalene (3), also contribute to the characteristic overall odor character<sup>2</sup>.



(+)- $\alpha$ -Santalol



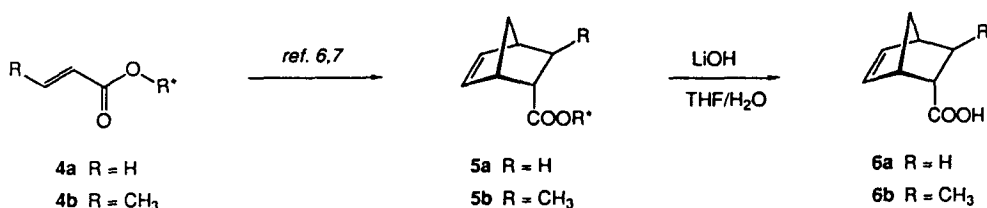
	R <sup>1</sup>	R <sup>2</sup>
1	CH <sub>3</sub>	CH <sub>2</sub> OH
2	CH <sub>2</sub> OH	CH <sub>3</sub>
3	CH <sub>3</sub>	CH <sub>3</sub>

For (+)- $\alpha$ -santalol several partial syntheses are known<sup>3</sup>. Concerning total syntheses, work so far was mainly concentrated on the essentially odorless (-)- $\beta$ -santalene (3)<sup>4</sup>. To our surprise, we found no report on an EPC synthesis of the important fragrance  $\beta$ -santalol (1) in the literature. Accordingly, we concentrated our efforts mainly on this compound. As it is prone to racemization via carbocation rearrangement, we have also prepared its enantiomer ent-1, and in addition the double bond isomers 2 and ent-2. Our plan for the syntheses of 1 - 3 was based on the well-known preference for exo-attack in alkylations of norbornanones<sup>5</sup>.

The requisite enantiomerically pure 3-methyl-2-norbornanones **8b** and ent-**8b** were prepared by oxidative degradation from the norbornene carboxylic acids **6a**, **6b** and their enantiomers. These compounds were obtained by asymmetric Diels-Alder reactions. As was previously described, (R)-pantolactone<sup>6</sup> and (S)-2-hydroxy-N-methyl-succinimide<sup>7</sup> (Scheme 1) are highly efficient chiral auxiliaries that allow the preparation of a variety of 5-norbornene-2-carboxylic acids. Using this technique, the diastereomerically pure esters **5a** and **5b** and corresponding diastereomers of the enantiomeric series were prepared<sup>6,7</sup>. Saponification with LiOH/THF/H<sub>2</sub>O gave the enantiomerically pure acids **6a**, **6b**, and their enantiomers<sup>8</sup> which were catalytically reduced to the saturated acids **7a**, **7b**, and their enantiomers, respectively, in quantitative yield (Scheme 2).

Entry into the natural santalol series was gained by oxidative degradations. Thus, deprotonation of **7b** with LDA and oxidation of the enolate with oxygen in the presence of triethyl-phosphite gave the corresponding  $\alpha$ -hydroxy-acid<sup>9</sup>. The reaction was clean but not complete. Fortunately, the starting material was easily recovered by filtrative chromatography on silica<sup>10</sup>. Reduction, and periodate cleavage of the resultant diol gave 3-exo-methyl-2-norbomanone (**8b**)  $\{[\alpha]_D = -51.5$  (19 °C,  $c = 1.35$ , chloroform) $\}$  in excellent overall yield of 81 % (corr.). The enantiomeric ketone *ent*-**8b** was prepared by alkylation of (+)-2-norbomanone (*ent*-**8a**) (88 %). This important intermediate was prepared from the saturated acid *ent*-**7a** by the same route as described above for **7b** (87 %). An alternative route involved treatment of *ent*-**7a** with permanganate<sup>11</sup>, to give the corresponding  $\alpha$ -hydroxy-acid (70 %), reduction to the diol, and periodate cleavage (94 %).

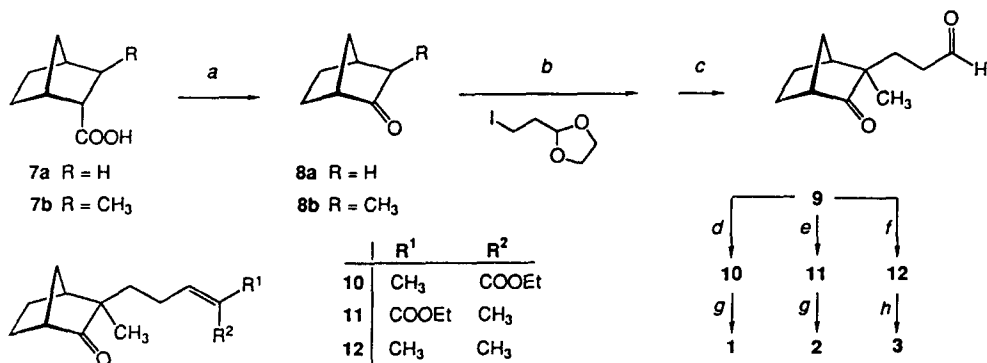
## Scheme 1



Chiral auxiliary R<sup>\*</sup>OH: for **5a** and **5b**: (R)-pantolactone<sup>6</sup>

for *ent*-**5a** and *ent*-**5b**: (S)-2-Hydroxy-N-methylsuccinimide<sup>7</sup>

## Scheme 2



(a) *i*. 2.2 equiv of LDA/1.0 equiv of DMPU/O<sub>2</sub>/2.0 equiv of P(OEt)<sub>3</sub>, THF, -90 °C, *ii*. LiAlH<sub>4</sub>, THF, reflux, 2 h, *iii*. 1.1 equiv of NaIO<sub>4</sub>, water/EtOH 5:1, rt, 40 min (*i-iii*: 81 %); (b) NaN(SiMe<sub>3</sub>)<sub>2</sub>, Xylol, reflux; (c) H<sub>2</sub>O/H<sup>+</sup>, rt, 4 h (b,c: 69 %); (d) 1.1 equiv of (EtO)<sub>2</sub>OPCH(CH<sub>3</sub>)CO<sub>2</sub>Et/1.05 equiv of KN(SiMe<sub>3</sub>)<sub>2</sub>/5.0 equiv of 18-crown-6, THF, -90° to -60 °C, 4 h (75 %); (e) 1.05 equiv of Ph<sub>3</sub>PC(CH<sub>3</sub>)CO<sub>2</sub>Et, THF, reflux, 6 h (74 %); (f) 1.03 equiv of Ph<sub>3</sub>PCHMe<sub>2</sub>Br/NaNH<sub>2</sub>, THF, rt, 5 min (70 %); (g) *i*. 1.5 equiv of CH<sub>2</sub>Br<sub>2</sub>/4.0 equiv of Zn/1.1 equiv of TiCl<sub>4</sub>, THF, rt, 12 h, *ii*. 2.2 equiv of DIBAH, CH<sub>2</sub>Cl<sub>2</sub>, -78 ° to 0 °C, 12 h (*i,ii*: 61 %); (h) 1.5 equiv of CH<sub>2</sub>Br<sub>2</sub>/4.5 equiv of Zn/1.1 equiv of TiCl<sub>4</sub>, THF, rt, 4 d (80 %).

Alkylation of **8b** with Stowell's iodide<sup>12</sup> followed by hydrolysis furnished the aldehyde **9** (69 % yield). Using suitable variants of the Wittig reaction, all the target compounds could be obtained from this intermediate. Thus, the reaction with propylidene-triphenylphosphorane gave the ketone **12**<sup>13</sup> in 70 % yield. Reaction of **9** with  $\text{PPh}_3\text{C}(\text{CH}_3)\text{COOEt}$  (THF, reflux) furnished a 95:5 mixture of the (E)- and (Z)-enoates **11** and **10**, respectively, from which pure **11** was obtained by LC (70 %). The pure (Z)-isomer **10** was prepared by reacting the aldehyde **9** with  $(\text{EtO})_2\text{PCH}(\text{CH}_3)\text{COOEt}$  under the conditions worked out by Still<sup>14</sup> (**10**:**11** = 84:16) and subsequent LC separation (62 %). The highly hindered ketones **10-12** were cleanly transformed into the corresponding methyldene derivatives by application of Nozaki's method<sup>15</sup>. Finally, reduction with DIBAH furnished the target compounds.

The enantiomers **ent-1** - **ent-3** were prepared via the same route from **ent-8b** as starting material, except in the case of **ent-12** which was subjected to Nozaki's method and, in addition, a Wittig reaction with  $\text{Ph}_3\text{CHLi}$ <sup>17</sup> (47 %). Optical rotations of the various isomers as well as published data are displayed in the Table. Because of the notable discrepancies between our and previous results, we again isolated pure  $\beta$ -santalol and  $\beta$ -santalene of 99 % purity from sandalwood oil<sup>18</sup>, essentially following the procedure of Brunke et al.<sup>2c</sup> which, unlike the earlier procedure<sup>2a</sup>, cannot cause racemization. The excellent agreement of the optical rotations of the natural and synthetic materials indicates a high degree of enantiomeric purity for the former.

Fragrance properties of the various synthetic compounds are as follows: **1**: Typical sandalwood scent, identical to that of the natural product; **ent-1**: No scent; **2**: Scent similar to **1** but less intense; **ent-2**: No scent; **3/ent-3**: Essentially no scent when freshly purified. After several months of storage, the previously odorless compounds developed a weak smell.

Table. Optical rotations of sandalwood constituents from various sources.

<b>1</b> :	$[\alpha]_{\text{D}}$ = -109.4	(20 °C, c = 0.7, methanol),	synthetic, this w.
	$[\alpha]_{\text{D}}$ = -109.5	(20 °C, c = 0.9, methanol),	isolated, this w.
	$[\alpha]_{\text{D}}$ = -90.5	(20 °C, neat) <sup>a</sup> ,	isolated, ref. 2a
<b>ent-1</b> :	$\alpha_{\text{D}}$ = +105.3	(20 °C, neat) <sup>b</sup> ,	synthetic, this w.
	$[\alpha]_{\text{D}}$ = +108.4	(20 °C, c = 1.0, methanol),	synthetic, this w.
<b>2</b> :	$[\alpha]_{\text{D}}$ = -113.7	(21 °C, c = 0.33, chloroform),	synthetic, this w.
<b>ent-2</b> :	$[\alpha]_{\text{D}}$ = +113.8	(21 °C, c = 1.0, chloroform),	synthetic, this w.
<b>3</b> :	$[\alpha]_{\text{D}}$ = -107.8	(20 °C, c = 0.8, chloroform),	isolated, ref. 4a
	$[\alpha]_{\text{D}}$ = -108.89	(20 °C, c = 0.776, chloroform),	synthetic, ref. 4a
	$[\alpha]_{\text{D}}$ = -112	(28 °C, c = 5.0, chloroform),	synthetic, ref. 4c
	$[\alpha]_{\text{D}}$ = -119	(20 °C, c = 0.8, chloroform),	isolated, ref. 18
<b>ent-3</b> :	$[\alpha]_{\text{D}}$ = +108.6	(25 °C, c = 0.51, chloroform),	synthetic, ref. 4b
	$[\alpha]_{\text{D}}$ = +119.5±1	(20 °C, c = 0.6, chloroform),	synthetic, this w.

(a) Density: 0.975 g/ml (20 °C); (b) Not normalized with respect to density.

## ACKNOWLEDGEMENTS

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- 17 The Wittig reaction was chosen in order to rigorously exclude racemization via a rearrangement process; the samples obtained via the two routes displayed identical optical rotations.
- 18 The isolation of  $\beta$ -santalene from sandalwood oil was carried out at Givaudan AG, Dübendorf. The isolation procedure started from a previously obtained mixture of  $\beta$ -santalene (**3**) and epi- $\beta$ -santalene (epi-**3**) of >90 % purity for the two compounds. Further purification involved chromatography (twice) on silica/AgNO<sub>3</sub> (n-hexane/ether) which finally furnished a sample of 99.2 % purity with **3:epi-3** = 99.6:0.4.  
In contrast to the situation of the title compounds, there is satisfactory agreement on the optical rotation of epi- $\beta$ -santalene:  $[\alpha]_{\text{D}} = +26.4 \pm 1$  (27 °C,  $c = 0.4$ , chloroform); Cf. ref. 4b; Arai, Y.; Yamamoto, M.; Koizumi, T. *Bull. Chem. Soc. Jpn.* **1988**, *61*, 467; Eck, C.R.; Hodgson, G.L.; MacSweeney, D.F.; Mills, R.W.; Money, T. *J. Chem. Soc., Perkin Trans. I* **1974**, 1938.